DERWENT FLOW CONTROL

DERWENT CLAMPS FITTING INSTRUCTIONS

DERWENT CLAMPS
CLAMP FITTING INSTRUCTION

1. Ensure pipe is clean where clamp is to be located.
2. Loosen the nuts to the end of the stud – do not remove.
3. Apply an approved RRJ lubricant (supplied in attached sachet) to rubber gasket and pipe.
4. Wrap clamp around pipe ensuring damaged area is in centre of clamp and gasket is flat.
5. Locate locking plate into position with folded edge locked under flat bar, hand tighten nuts to lock mechanism into position.
6. Evenly tighten nuts to required tension as printed on the clamp.
7. Re-tension after 15 minutes minimum to counter gasket rubber relaxation.

PIPE COMPATIBILITY CHART

Ensure clamp is suited to pipe - clamp is labelled Type ‘R’ or ‘F’

TYPE R (RIGID PIPE)

AC	DI	CI	RC
CU	MSCL	GWI	

TYPE F (FLEXIBLE PIPE)

UPVC (PN9 MIN.)	MPVC (PN12 MIN.)
OPVC (PN16 MIN.)	GRP (SN10000 MIN.)

Form No: 5:39 R3

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